



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBD29828
Job Sheet 175825



Part No: RBD29828

Job Qty: 2 ea

Part Name: Elastomeric Bearing Removal Tool

DAS
13
9-89

APR 11 2018



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/11/18

Job Tracking No:

Due Date: 6/11/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBD29828 Rev IPP Rev A 18.04.10 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		6/11/18	0.00	0.00	Purchasing		AT 18/05/24
110	Packaging	1 pcs		6/11/18	0.00	0.00	Packaging2		AT 18/05/24
120	QC	1 pcs		6/11/18	0.00	0.00	QC6		38
130	Packaging	1 pcs		6/11/18	0.00	0.00	Packaging3		DAS 18-05-31
140	QC21-FG	1 Ea		6/11/18	0.00	0.00	QC21		MAY 31 2018

Part Op 100 - Issue PO to ARROW TECH MACHINE WORKS P/O: 39580 MANUFACTURE RBD29828 AS PER DWG
Descriptions: -Certificate of conformity is required

MAY 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBD29828P	Elastomeric Bearing Removal Tool	1 (1 ea)	100-Purchasing	5074072

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBD29828P	1	0	0

Part Specifications

Specifications could not be found.



Container No: S074120



Part: RBD29828

Job No: 175825

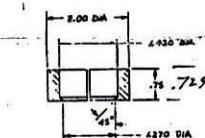
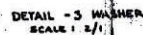
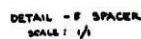
Serial No/Batch: S074120

Revision:

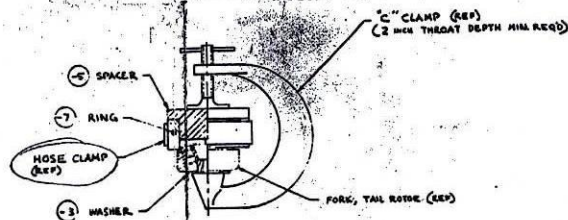
Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/24/18



DETAIL -7 RING
SCALE: 1/1



BSC TOOL ASSY

4. IDENTIFY PER HP-B'S TYPE 3, CLASS 3.
3. BLACK OXIDE FINISH PER HP-50, CLASS 1
2. HARDEN TO R_c 40-44 PER HP-1-1.
1. ☒ MAX. ALL MACHINED SURFACES.

NOTES: UNLESS OTHERWISE SPECIFIED

REFERENCE
UNCONTROLLED

369 D 29828

elastic

14"

18"

steel

W

NG

RB1375
SHOP COPY

RELEASED FOR PROD.
DATE: 2/21/03 INT: 40

RELEASED FOR PROD.
DATE: 7/21/06 INT: Del. 2

9/22/09 BR
4/6/11 SL
SHOP COPY

PRODUCTION

USE QST FOR ALL PARTS
DW 8-8-06

[illegible][illegible]



Dart Aerospace Ltd.
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K6A 1K7
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Tel (613) 632-5200

PURCHASE ORDER **PO039580**

Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

PO No: PO039580

PO Date: 4/11/18

Due Date: 6/2/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Phone:

Pymt Terms: Net 30

Freight Terms:

Special Comments:

REVISED

\$

Ship To:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	RBEGM-745-064P			Removal/Installation- Motor Pump Cartridge (Forward Main Tank) WO 175829 AND WO 175826	Firmed	5/11/18	2 Ea	0 Ea	2 Ea	\$1,736.93/Ea	\$3,473.86
2	RBW109-3130-85-133P			Tool Kit, Tail Rotor Pitch Control Shaft Bearing Remove/Install WO 175827 AND WO 175893	Firmed	5/25/18	2 Ea	0 Ea	2 Ea	\$1,766.68/Ea	\$3,533.36
3	RBEL133M-6503-101P			Mounting Tool	Firmed	5/18/18	2 Ea	0 Ea	2 Ea	\$1,753.73/Ea	\$3,507.46
4	RBD29828P			Elastomeric Bearing Removal Tool WO 175825	Firmed	6/4/18	2 Ea	0 Ea	2 Ea	\$551.91/Ea	\$1,103.82
5	RBW6305G00431-3GP			Hoisting Flange Main Gear Box WO 175830	Firmed	5/29/18	4 pcs	0 pcs	4 pcs	\$1,013.90/pcs	\$4,055.60
6	RBE117-11181W1P			Main Rotor Drive Mounting Tool WO 175881, WO 175882, WO 175883 WO 175885	Firmed	5/11/12	4 Ea	0 Ea	4 Ea	\$2,603.98/Ea	\$10,415.92
7	RBW6305G00132-3GP			AW139 Gimbal Bushing WO 175863, WO 175864, WO 175865	Firmed	5/29/18	3 pcs	0 pcs	3 pcs	\$1,080.39/pcs	\$3,241.17



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No:039580

Dated: 5/23/2018

Our Order / Job No:039580- 04AWT

Order Qty: 2

Part Name: REMOVAL, ELASTOMERIC BEARING, T/R

Part Number: RBD29828P

Lot Size:N/A

Ship Date: 5/23/2018

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RBD29828

Rev:

Material Size and Type: -3,-5,-7/4140 Q&T STEEL

Material Specifications: STEEL: ASTM A108, ASTM A29

Heat Treatment: N/A

Plating/Finish:BLACK OXIDE: QMSI-6.2.2B.O. REV D

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 5/23/18

Signed: Hernan M. Garcia

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com

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